

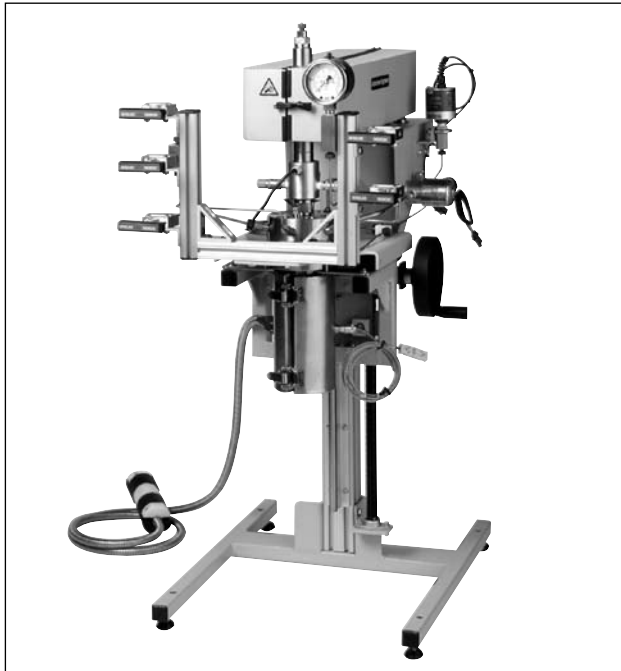
500 and 1,000 ml EZE-Seal Stirred Reactor

At a Glance

Volume:	500 or 1,000 ml
Vessel MAWP: (Design Pressure)	3,300 psi @ 850° F (227 Bar @ 454° C)
Material of Construction:	316 Stainless Steel or Hastelloy C-276

Principle of Operation

The Autoclave Engineers' EZE Seal Reactor has been designed to provide the researcher with an interchangeable 2-piece vessel design. The 500 ml and 1,000 ml units are identical in design except for the depth of the reactor. Conversion kits are available between the two sizes. Many combinations of standard components are available. The cover of the unit remains fixed in the stand to permit opening of the vessel without disassembling any process connections. The body is easily removed and drops away from the cover.



General Specifications

Maximum Allowable Working Pressure (MAWP)

3,300 psi @ 850° F*
(227 Bar @ 454° C)*

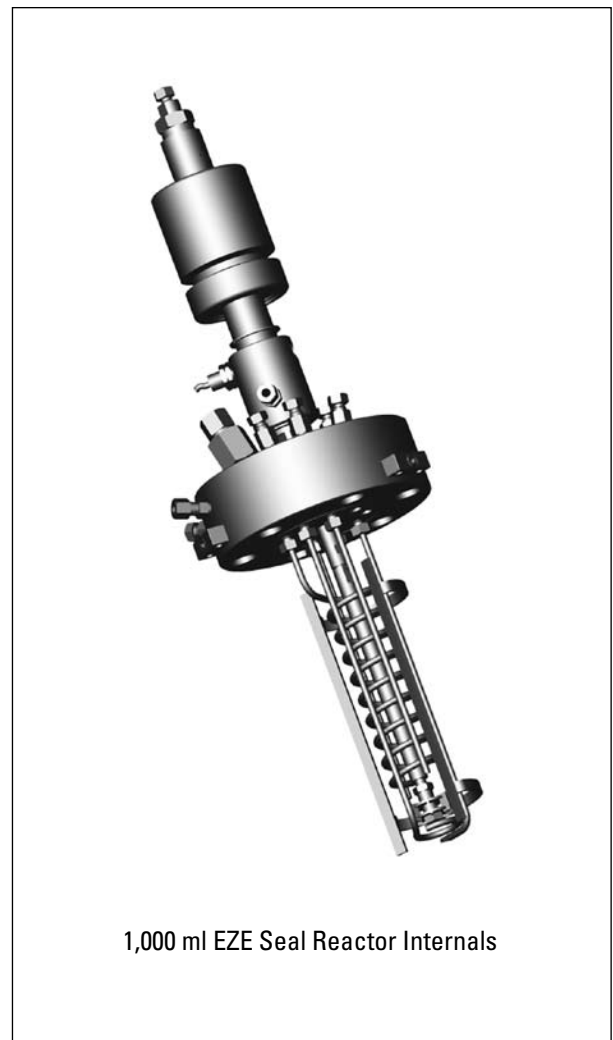
Minimum Design Metal Temperature (MDMT)

-20° F @ 3,300 psi
(-29° C @ 227 Bar)

Maximum Recommended Operating Pressure (MROP)

Varies based on gage, transducer, and rupture disk selection. Refer to Ordering Guide for Details.

Critical Dimensions:	500 ml	1,000 ml
Inside Diameter:	3.0" (76 mm)	3.0" (76 mm)
Straight Wall:	4.59" (116 mm)	8.71" (221 mm)
Approximate Dimensions:	Tall Bench Top	Floor Stand
Overall Height**:	38.7" (988 mm)	59.4" (1508 mm)
Width:	16.0" (406 mm)	30.0" (762 mm)
Depth:	26.3" (667 mm)	38.0" (965 mm)



1,000 ml EZE Seal Reactor Internals

* 850° F (454° C) rating is vessel mean wall temperature. Actual Process temperature will be lower.

** Overall height based on belt driven units. For actuals see standard drawings.

500 and 1,000 ml EZE Seal Stirred Reactors Connection Schedule

All of the connections shown will be provided. For any accessories not ordered, the corresponding connection will be plugged. All connections at cover are AE high temperature F437 Flat Bottom adapted to the "External" connection listed below.

Opening	Purpose	Internal	External	Location
"A"	Charging Port	0.38 Port	3/8" Tube	Cover Top
"B"	Gas Inlet	3/16" Tube	1/8" Tube	Cover Top
"C"	Sparge Tube	3/16" Tube	1/8" Tube	Cover Top
"D" & "H"	Cooling Coil	3/16" Tube	1/4" Tube	Cover Side
"E"	Vent and Pressure Indication	None	1/8" Tube	Cover Side
"F"	Safety Head	None	1/8" FNPT	Cover Top
"G"	Thermowell	3/16" Tube	1/8" Port	Cover Top
"J"	Blow Pipe	3/16" Tube	1/8" Tube	Cover Top
"K"	Liquid Sample	3/16" Tube	1/8" Tube	Cover Top
"L"	MagneDrive® Agitator	None	AE Special	Cover Top

Technical Specifications

Autoclave Engineers provides a variety of optional accessories to custom configure each reactor. See the EZE-Seal Stirred Reactor Ordering Guide to configure a reactor for a specific application.

Seal Materials: Metal Gasket (vessel material, silver plated), Buna-N, Ethylene-Propylene, PTFE, Viton®, Silicone, or Kalrez® O-rings.

Approvals: Optional ASME Code Stamp, or CE Mark.

Stand: Tall Bench Top or Floor Stand

Body Lift: None or Manual Jack.

Agitator: MagneDrive® MAG075-01 Series with 7 in-lb (0.79 N-m) static torque, Purebon® (carbon graphite) bearings, or MagneDrive® MAG075-02 Series with 16 in-lb (1.8 N-m) static torque, Purebon® (carbon graphite) bearings.

Motors: 1/2 HP (0.37 KW) General Purpose DC with either: 90 V Armature (120 V unit), or 180 V Armature (240 V unit).

1/2 HP (0.37 KW) Explosion-Proof DC with either: 90 V Armature (120 V unit), or 180 V Armature (240 V unit).

Air Motor with manual or electronic speed adjustment..

Impeller Styles: AE Dispersimax, Straight Turbine, Axial Flow-Up, or Axial Flow-Down; All 1.25 inch (31.8 mm) diameter.

Baffle: Two (2) blade spring loaded baffle bar (removable).

Speed Sensor: Magnetic Sensor General Purpose, or Intrinsically-Safe Magnetic Sensor (Barrier Required)

Heating: Furnaces: 120 VAC, Single Phase or 240 VAC, Single Phase; 500 ml- 1,000 Watt, 1,000 ml - 1,200 Watt

Jacket: Removable, Spiral Baffled with O-ring Seals.

Internal Accessories Available:

Liquid Sample Tube, 1/8" Valve

Blow Pipe, 1/8" Valve

Sparge Tube, 1/8" Valve

Cooling Coil, 1/8" Tube

Process Thermocouple, Type J or K

External Accessories Available:

Vent Valve, 1/8" Valve

2.5" (63.5 mm) Dial Pressure Gage - Multiple ranges available

Pressure Transducers - Range Dependent on Gage

One or Two Gas Inlet, 1/8" Valves, Shared Connection

Catalyst Charging Valve, 3/8" Tube with 1/4" port

External Thermocouple, Type J or K

1/2" Port Manual Flush Valve (Requires Floor Stand)

Supporting Information

Please refer to the following sections of the catalog for complimentary products and additional technical details.

- "EZE-Seal Stirred Reactor Ordering Guide" - Provides a step-by-step guide on how to configure the EZE-Seal Reactor to a specific application.
- "Instrumentation" - Details Autoclave Engineers' full line of control options for temperature, pressure, and speed.
- "Agitation" - Provides additional specifications on the MagneDrive® magnetic agitator and available impeller systems.
- "Pressure Vessels" - Provides details on the EZE-Seal vessel assembly.
- "Stirred Reactor Selection Guide" - Provides general information on all of Autoclave Engineers' stirred reactors.

¹ Viton® and Kalrez® are registered trademarks of DuPont Dow Elastomers.

² Purebon® is a registered trademark of Pure Carbon.

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